Dissolution Profiles of GLUCOPHAGE XR (prior art), v. Example 1A Condition: USP Type II , PBS pH = 7.0

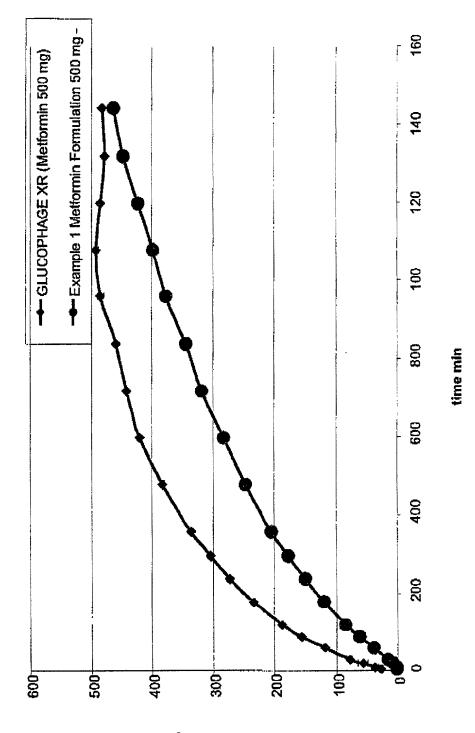
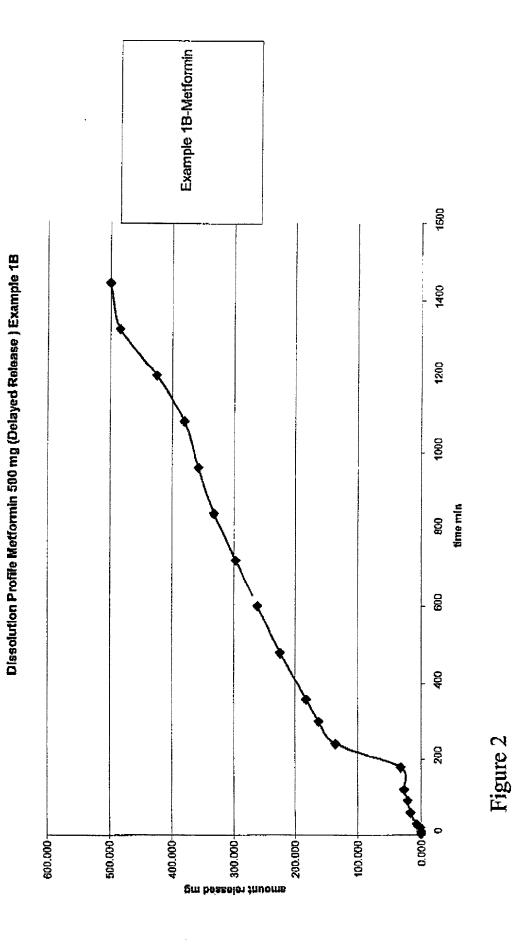


Figure 1

Amount released mg



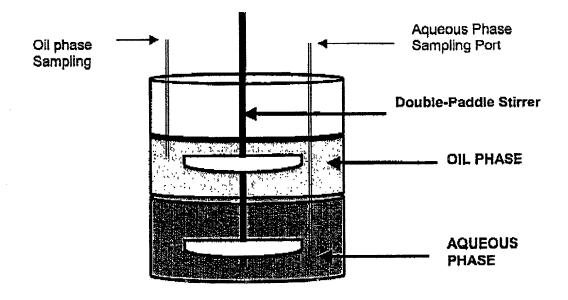


Figure 3

1600 1400 --- GLUCOPHAGE XR-Metformin 500 1200 1000 In-Vivo Relationship Test Time(min 800 --- Example 1A Metformin 500 mg 909 <del>5</del> Amount Transferred into Octanol Phase (mg)

Figure 4

Comparative Metformin Profile In Healthy Human Subjects

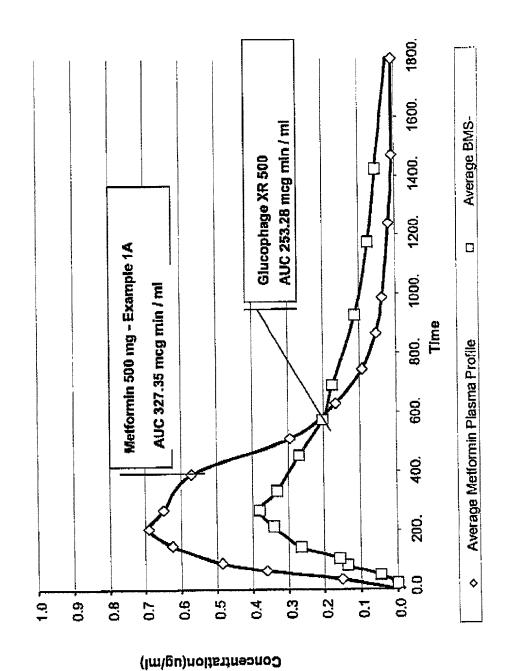


Figure 5

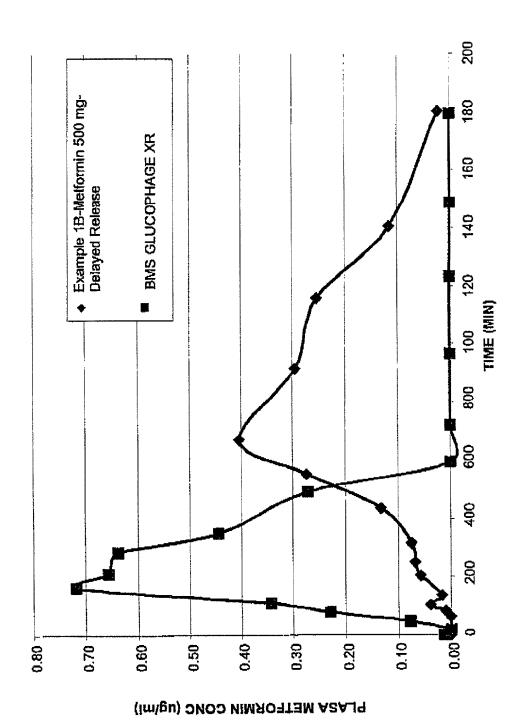


Figure 6